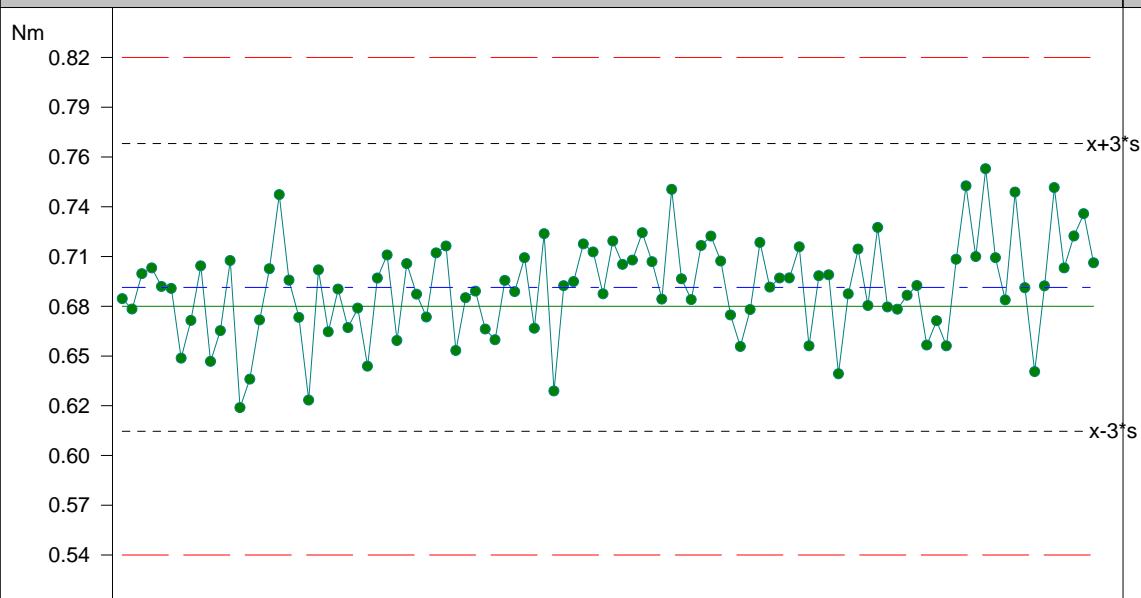
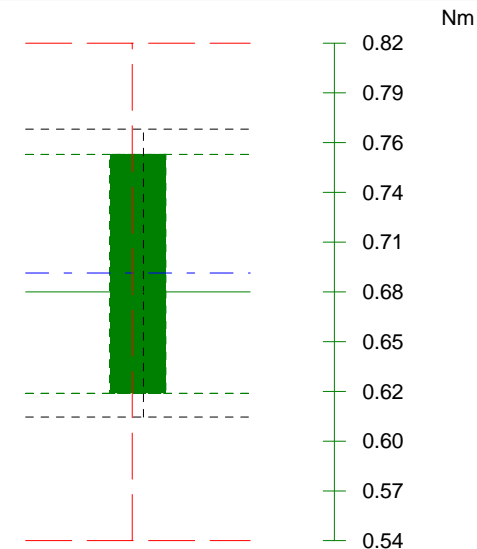


Einzelwertkarte

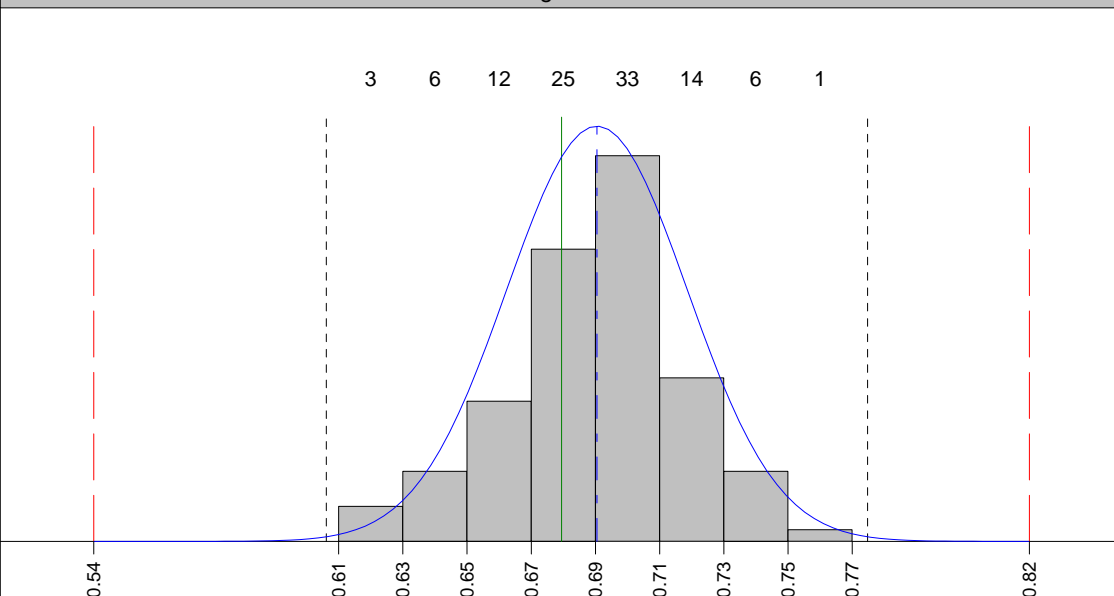


statistische Kenndaten

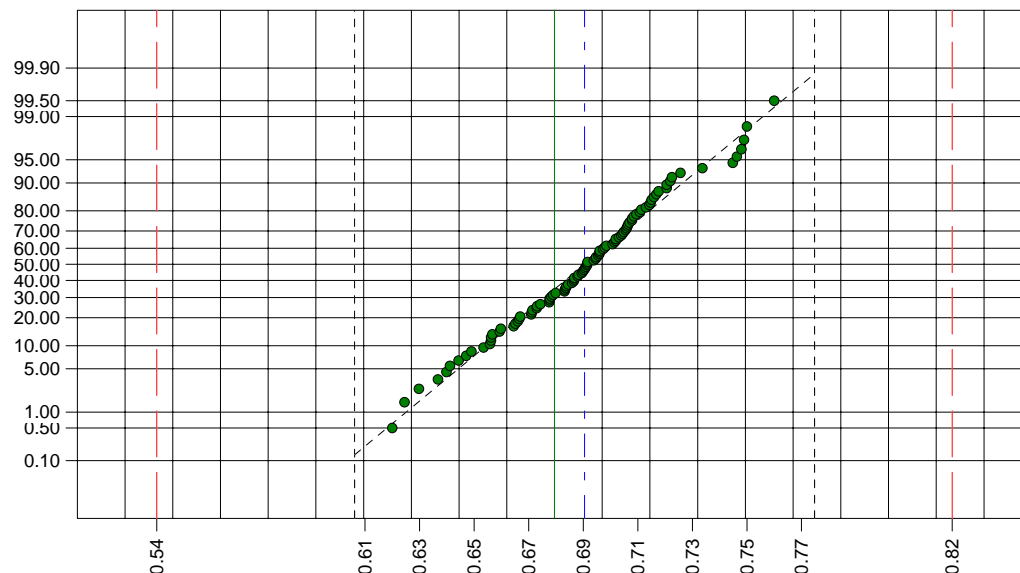
Cm: 1.73
Cmk: 1.60
Tol. unten: 0.54
Tol. oben: 0.82
Sollwert: 0.68
Max: 0.76
Min: 0.62
x-quer: 0.69
s: 0.03
x + 3s: 0.77
x - 3s: 0.61
Anzahl Messwerte: 100
Winkel: 30
Verschraubungsklasse: 4 Klasse 4
rechtsdrehend
mittlere Geschwindigkeit: 901



Häufigkeitsbild



Wahrscheinlichkeitsnetz



2006 690000029 - 2006 690000029 - 0.20-0.80 Nm -C-Exact X -Bosch -Schrauber (allg.)

MFU vom 26.04.2007 auf BLM3860 (3860SK.031 - 3860SK.031) Zelle/Kanal 1

Einheit: Nm
Normalverteilung

Anzahl Messwerte: 100
Toleranz

Mittelwert (x-quer): 0.69
Standardabweichung: 0.03
Sollwert

Cm: 1.73
Cmk: 1.60
Mittelwert (x-quer):

6s (x ± 3 s) n.i.O.

Einzelwerte

1. 0.68 Nm (29.00°)	26. 0.65 Nm (29.00°)	51. 0.72 Nm (32.00°)	76. 0.71 Nm (33.00°)
2. 0.68 Nm (30.00°)	27. 0.70 Nm (29.00°)	52. 0.70 Nm (31.00°)	77. 0.68 Nm (29.00°)
3. 0.70 Nm (32.00°)	28. 0.71 Nm (30.00°)	53. 0.71 Nm (33.00°)	78. 0.72 Nm (34.00°)
4. 0.70 Nm (31.00°)	29. 0.66 Nm (26.00°)	54. 0.72 Nm (38.00°)	79. 0.68 Nm (28.00°)
5. 0.69 Nm (29.00°)	30. 0.70 Nm (31.00°)	55. 0.71 Nm (30.00°)	80. 0.68 Nm (26.00°)
6. 0.69 Nm (28.00°)	31. 0.69 Nm (30.00°)	56. 0.68 Nm (27.00°)	81. 0.69 Nm (27.00°)
7. 0.65 Nm (25.00°)	32. 0.67 Nm (25.00°)	57. 0.75 Nm (33.00°)	82. 0.69 Nm (27.00°)
8. 0.67 Nm (28.00°)	33. 0.71 Nm (28.00°)	58. 0.70 Nm (28.00°)	83. 0.66 Nm (30.00°)
9. 0.70 Nm (31.00°)	34. 0.71 Nm (30.00°)	59. 0.68 Nm (27.00°)	84. 0.67 Nm (32.00°)
10. 0.65 Nm (22.00°)	35. 0.66 Nm (25.00°)	60. 0.71 Nm (29.00°)	85. 0.66 Nm (30.00°)
11. 0.67 Nm (24.00°)	36. 0.68 Nm (28.00°)	61. 0.72 Nm (32.00°)	86. 0.71 Nm (35.00°)
12. 0.71 Nm (29.00°)	37. 0.69 Nm (29.00°)	62. 0.71 Nm (30.00°)	87. 0.75 Nm (37.00°)
13. 0.62 Nm (26.00°)	38. 0.67 Nm (25.00°)	63. 0.68 Nm (29.00°)	88. 0.71 Nm (32.00°)
14. 0.64 Nm (21.00°)	39. 0.66 Nm (25.00°)	64. 0.66 Nm (27.00°)	89. 0.76 Nm (36.00°)
15. 0.67 Nm (25.00°)	40. 0.69 Nm (30.00°)	65. 0.68 Nm (28.00°)	90. 0.71 Nm (31.00°)
16. 0.70 Nm (29.00°)	41. 0.69 Nm (28.00°)	66. 0.72 Nm (33.00°)	91. 0.68 Nm (30.00°)
17. 0.74 Nm (32.00°)	42. 0.71 Nm (31.00°)	67. 0.69 Nm (30.00°)	92. 0.74 Nm (34.00°)
18. 0.69 Nm (29.00°)	43. 0.67 Nm (27.00°)	68. 0.70 Nm (30.00°)	93. 0.69 Nm (34.00°)
19. 0.67 Nm (27.00°)	44. 0.72 Nm (32.00°)	69. 0.70 Nm (29.00°)	94. 0.64 Nm (28.00°)
20. 0.63 Nm (25.00°)	45. 0.63 Nm (25.00°)	70. 0.71 Nm (34.00°)	95. 0.69 Nm (31.00°)
21. 0.70 Nm (30.00°)	46. 0.69 Nm (30.00°)	71. 0.66 Nm (27.00°)	96. 0.75 Nm (38.00°)
22. 0.67 Nm (26.00°)	47. 0.69 Nm (33.00°)	72. 0.70 Nm (33.00°)	97. 0.70 Nm (33.00°)
23. 0.69 Nm (29.00°)	48. 0.72 Nm (31.00°)	73. 0.70 Nm (32.00°)	98. 0.72 Nm (37.00°)
24. 0.67 Nm (27.00°)	49. 0.71 Nm (32.00°)	74. 0.64 Nm (29.00°)	99. 0.73 Nm (38.00°)
25. 0.68 Nm (28.00°)	50. 0.69 Nm (29.00°)	75. 0.69 Nm (30.00°)	100. 0.70 Nm (32.00°)

2006 690000029 - 2006 690000029 - 0.20-0.80 Nm -C-Exact X -Bosch -Schrauber (allg.)

MFU vom 26.04.2007 auf BLM3860 (3860SK.031 - 3860SK.031) Zelle/Kanal 1

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Normalverteilung

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Standardabweichung: 0.03
Sollwert

Mittelwert (x-quer):
Cmk: 1.60

6s (x ± 3 s) n.i.O.

vom 26.04.2007