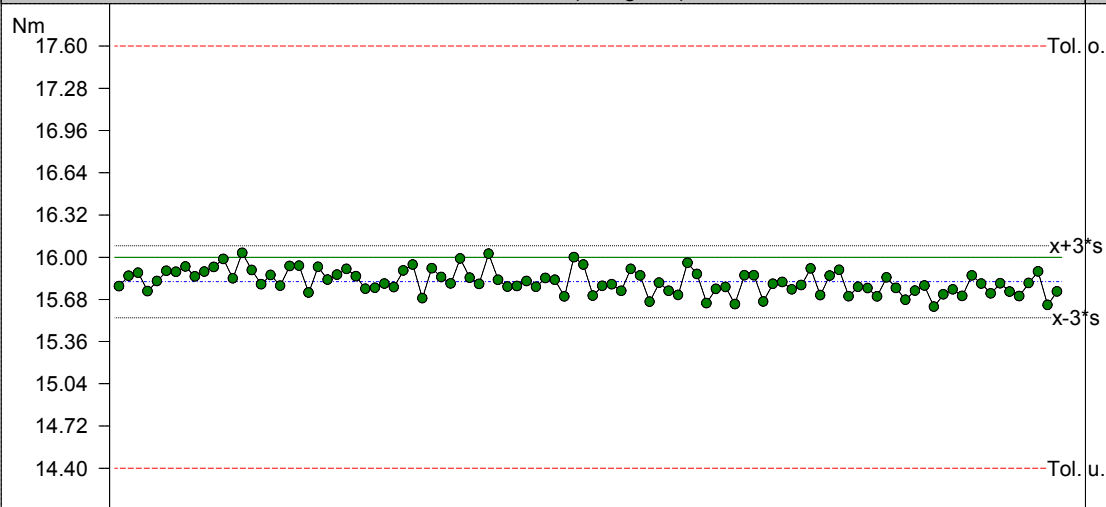
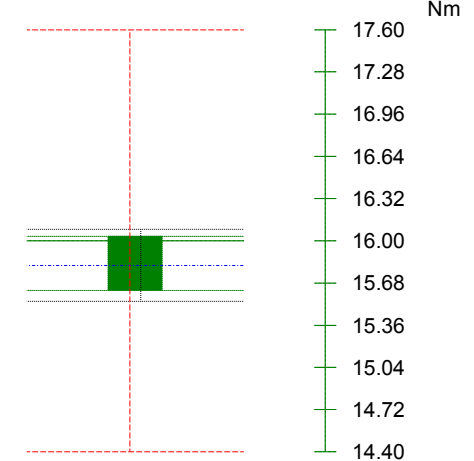


Einzelwertkarte (Prüfgerät)

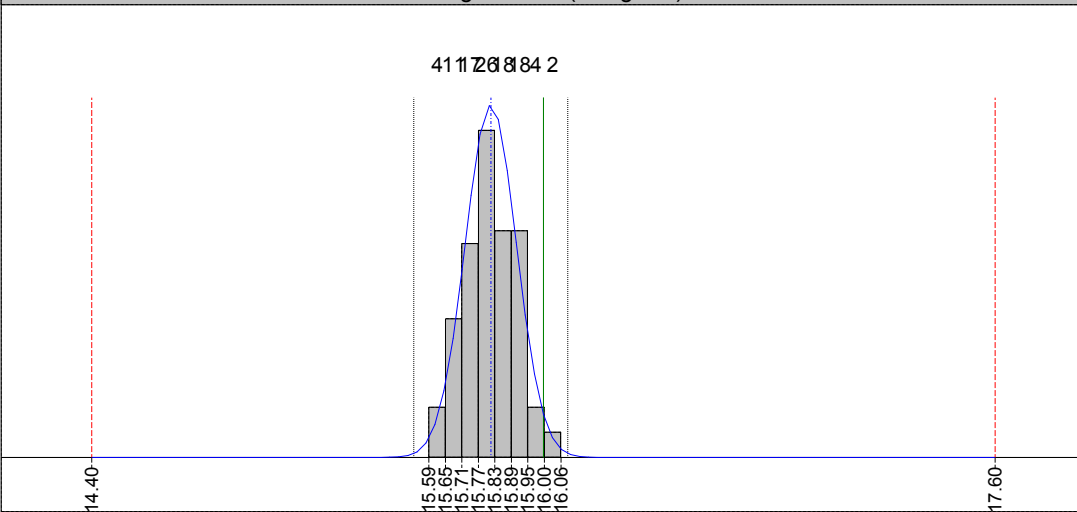


statistische Kenndaten (Prüfgerät)

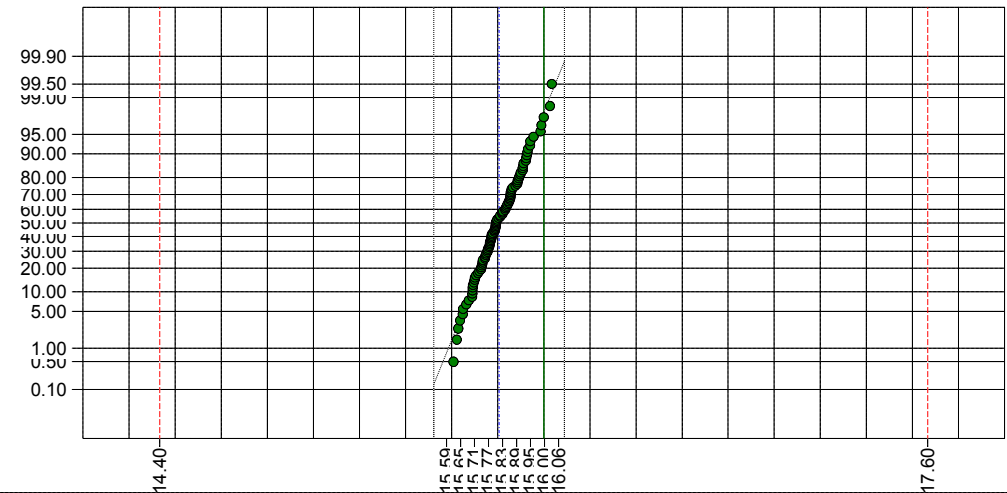
Cm: 5.87 ( $\geq 1.67$ )  
 Cmk: 5.19 ( $\geq 1.67$ )  
 Tol. u.: 14.40  
 Tol. o.: 17.60  
 Sollwert: 16.00  
 Maximum: 16.03  
 Minimum: 15.62  
 x-Quer: 15.81  
 s: 0.09  
 x + 3s: 16.09  
 x - 3s: 15.54  
 Anzahl Messwerte: 100  
 Winkel: 360  
 Verschraubungsklasse: 2 Toleranz +/- 10%  
 rechtsdrehend  
 mittlere Geschwindigkeit: 307



Häufigkeitsbild (Prüfgerät)



Wahrscheinlichkeitsnetz (Prüfgerät)



Einzelwerte:	01. 15.78 (351.50)	02. 15.86 (353.63)	03. 15.88 (348.25)	04. 15.74 (340.88)	05. 15.82 (355.75)	06. 15.90 (357.63)	07. 15.89 (352.38)	08. 15.93 (357.38)	09. 15.85 (359.00)	10. 15.89 (360.38)
	11. 15.93 (361.75)	12. 15.99 (364.75)	13. 15.84 (358.63)	14. 16.03 (365.38)	15. 15.90 (362.38)	16. 15.79 (358.50)	17. 15.87 (360.63)	18. 15.78 (355.25)	19. 15.93 (361.50)	20. 15.93 (360.63)
	21. 15.73 (354.63)	22. 15.93 (361.25)	23. 15.83 (359.38)	24. 15.87 (360.25)	25. 15.91 (361.00)	26. 15.85 (350.13)	27. 15.76 (343.50)	28. 15.77 (344.63)	29. 15.80 (350.75)	30. 15.77 (349.75)
	31. 15.90 (355.63)	32. 15.94 (360.25)	33. 15.69 (343.25)	34. 15.92 (354.50)	35. 15.85 (351.50)	36. 15.80 (351.00)	37. 15.99 (363.13)	38. 15.84 (349.13)	39. 15.80 (351.25)	40. 16.03 (362.63)
	41. 15.83 (352.88)	42. 15.78 (344.00)	43. 15.78 (349.38)	44. 15.82 (354.75)	45. 15.78 (355.38)	46. 15.84 (354.88)	47. 15.83 (353.50)	48. 15.70 (346.25)	49. 16.00 (362.88)	50. 15.94 (360.25)
	51. 15.71 (345.25)	52. 15.78 (349.13)	53. 15.79 (350.63)	54. 15.74 (349.50)	55. 15.91 (357.88)	56. 15.86 (352.13)	57. 15.66 (341.13)	58. 15.81 (352.13)	59. 15.74 (348.25)	60. 15.71 (344.88)
	61. 15.96 (358.88)	62. 15.87 (355.38)	63. 15.65 (342.75)	64. 15.76 (347.50)	65. 15.77 (350.50)	66. 15.64 (340.88)	67. 15.86 (352.63)	68. 15.86 (352.75)	69. 15.66 (343.50)	70. 15.80 (348.75)
	71. 15.81 (350.00)	72. 15.75 (348.13)	73. 15.79 (348.50)	74. 15.91 (356.38)	75. 15.71 (345.25)	76. 15.86 (353.00)	77. 15.90 (346.50)	78. 15.70 (341.63)	79. 15.77 (346.75)	80. 15.76 (342.75)
	81. 15.70 (343.25)	82. 15.85 (358.25)	83. 15.77 (346.75)	84. 15.68 (341.13)	85. 15.75 (346.25)	86. 15.78 (348.88)	87. 15.62 (336.88)	88. 15.72 (346.50)	89. 15.76 (344.00)	90. 15.71 (342.75)
	91. 15.86 (351.88)	92. 15.80 (345.63)	93. 15.73 (344.38)	94. 15.80 (349.00)	95. 15.74 (348.50)	96. 15.70 (350.50)	97. 15.80 (349.13)	98. 15.89 (352.50)	99. 15.64 (340.25)	100. 15.74 (345.25)

3 - 404 000 004 - 2.00-16.00 Nm - 3 602 D94 409 - Bosch - Schrauber (allg.)

MFU vom 13.06.2014 auf 3860 (3860SK.055 - ) Zelle/Kanal 3 - Prüfgerät

 Einheit: Nm  
 Normalverteilung

 Anzahl Messwerte: 100  
 Messgrenzen  
 Mittelwert (x-quer): 15.81 Standardabweichung: 0.09  
 Sollwert

 Cm: 5.87  
 Mittelwert (x-quer):

Cmk: 5.19

6s (x ± 3 s) i.O.

# Kurvengrafik

Drehm.

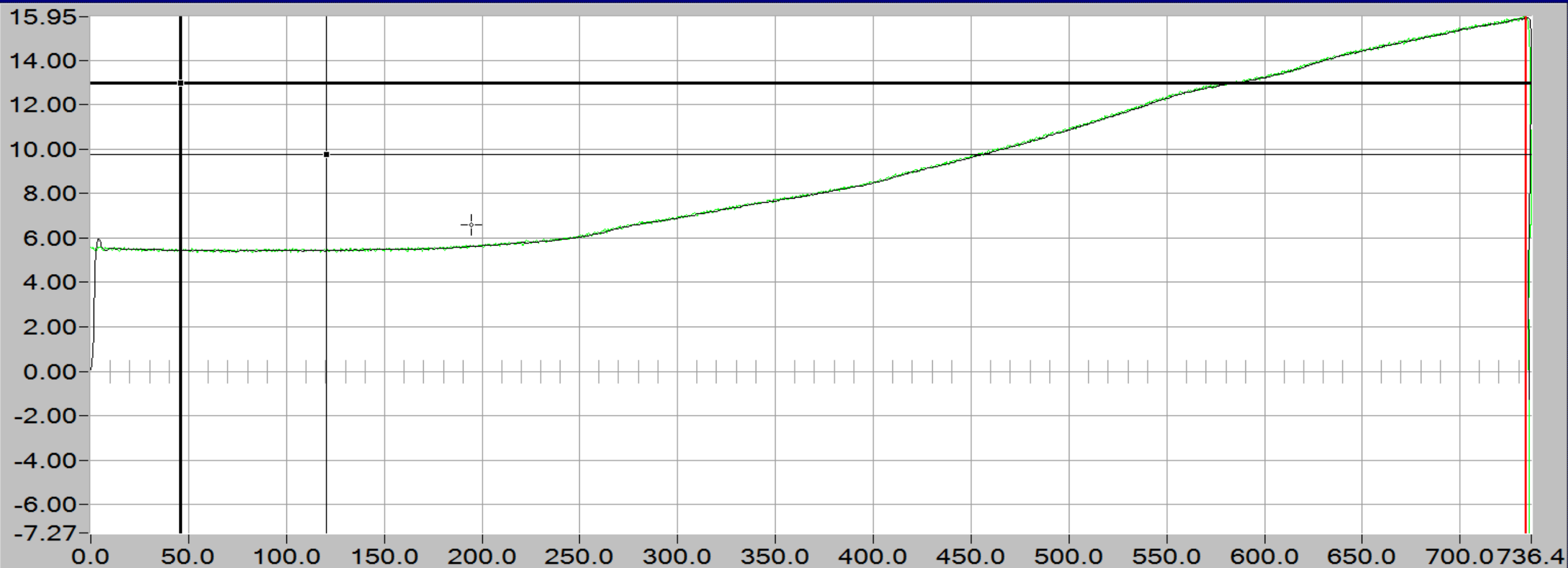
15.91

Winkel

361

Freq.

4000



Grenzfreq. 300 Hz

°: 194.524, Nm: 6.59

Drehm.-Zeit



Drehm.-Winkel

Zoom

Restore

Laden

Speichern

View Lim Iso  
☐ On/Off

Filter

Drucken

Ende

# Kurvengrafik

Drehm.

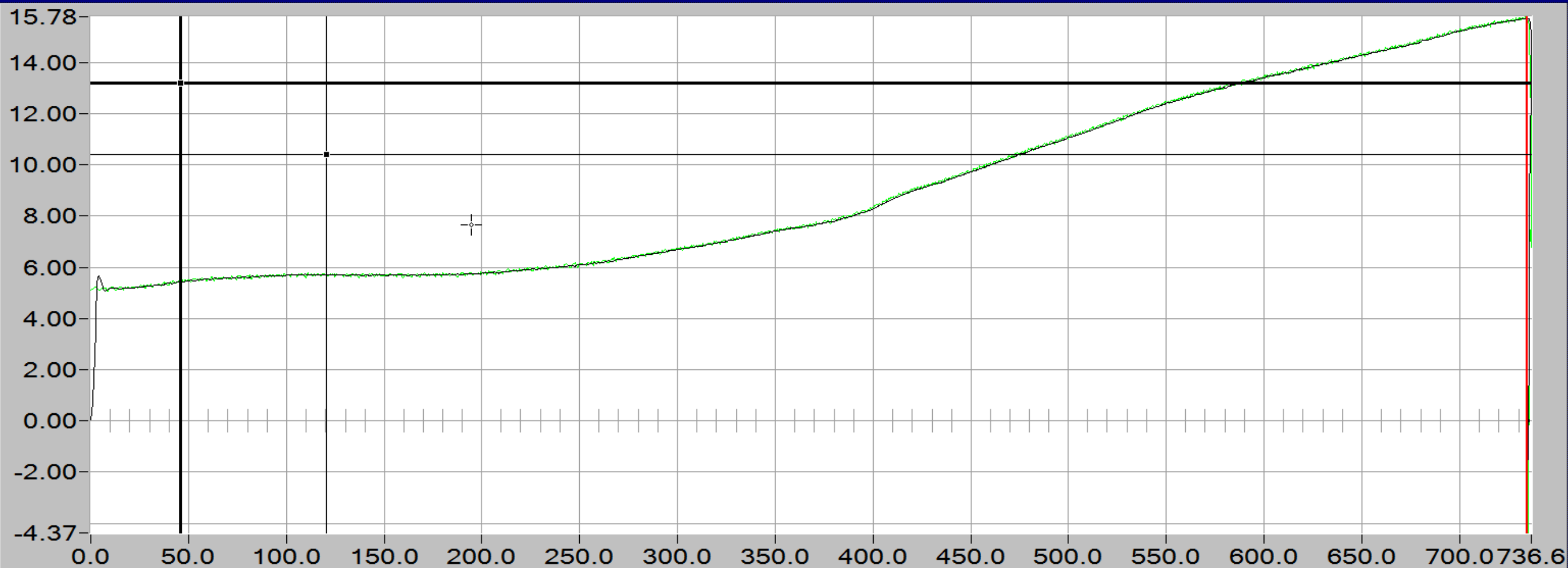
15.71

Winkel

345

Freq.

4000



Grenzfreq. 300 Hz

°: 194.590, Nm: 7.65

Drehm.-Zeit



Drehm.-Winkel

Zoom

Restore

Laden

Speichern

View Lim Iso  
☐ On/Off

Filter

Drucken

Ende